



O.S. = 74
 F.C. = 639.5
 H.C. = 405
 W.B. = 1081.6

Note: Smooth Welding unless otherwise indicated.
 : All parts must be fully smooth welded.
 : T4/T6 Heat treatment after welding.
 : Tolerance specifications of geometry and surface condition, see drawing 900.00.002, the drop-outs.
 =XX=: Dimension must be between 77-100 mm.
 : Reaming after braze- and TIG welding.
 : All brazed parts must be fully brazed, overload of brass must be removed properly.
Finish: Polish 320/400.
 : Welding surface must be smooth without holes.
 : Frame's must be burr free.
 : All tube bending must be without ribbing groove.
 : Frame must be free from chips.

| Pos. | Qty. | Description | Material | Dimensions | Remark |
|------|------|-----------------|-----------|-------------------------------------|-----------------------------|
| 19 | 1 | Kickstand plate | Alu. 6061 | ∅10,5xM5x0,8P | 37-0378-66+44 |
| 18 | 2 | Cable guides | Alu. 6061 | ∅10x∅6x6mm | 11-0508-009 |
| 17 | 1 | Link | Alu. 6061 | M5x0,8P | COL420 |
| 16 | 2 | Pivot | Alu. 6061 | | 50-60-R9,5-15LR |
| 15 | 1 | Dropout hanger | Alu. 6061 | | C58 |
| 14 | 1 | Dropout hanger | Alu. 6061 | | C58 |
| 13 | 1 | Rear dropout R | Alu. 6061 | | COL352-00 |
| 12 | 1 | Rear dropout L | Alu. 6061 | | |
| 11 | 1 | Downtube | Alu. 6061 | ∅38,1x2,2x1,2x1,5x50 | |
| 10 | 1 | Top tube | Alu. 6061 | ∅31,8x1,4x1,0x1,3 | |
| 09 | 2 | Seatstay | Alu. 6061 | ∅19x1,8x50mm, taper ∅18x100 | |
| 08 | 2 | Chain stay | Alu. 6061 | ∅22,2x1,8x40mm, oval 2x17,39 ∅19x80 | |
| 07 | 1 | Headtube | Alu. 6061 | ∅41x3,6x250 | |
| 06 | 1 | Seat tube | Alu. 6061 | ∅34,9x2,0x1,6x600 | HU1192 |
| 05 | 3 | Cable Guide | Alu. 6061 | ∅6,3 | 11-101-095(11-101-777) |
| 04 | 16 | Bottle boss | Alu. 6061 | M5x0,8P | 37-057-140 |
| 03 | 4 | Eyelet | Alu. 6061 | M5 | |
| 02 | 1 | Bridge(S/C) | Alu. 6061 | ∅19x1,8x67,5 | |
| 01 | 1 | Bracket | Alu. 6061 | ∅4x68 | COL598 with transducer 1317 |

Description: Cyclesross frame, 2017;
 Round 0,8 tubes
 Material: Alloy 6061

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