



Note : Smooth welded unless otherwise indicated.
 : All parts must be fully TIG welded around.
 : T4/T6 Heat treatment after welding.
 : Tolerance specifications of geometry and surface condition, see drawing 900.00.002, the drop-outs.
 =XX= : Dimension must between 77-100 mm.
 : Reaming after braze= and TIG welding.
 : All brazed parts must be fully brazed, overload of brass must be removed properly.
Finish : Polish 320/400.
 : Welding surface must be smooth without holes.
 : Frame's must be burr free.
 : All tube bending must be without ribbing grooves.
 : Frame must be free from chips.

Part No.	Qty.	Description	Material	Dimensions	Part No.
14	2	Cable stop	Alu. 6061	Ø 6.3	11-052-120
13	1	Nut and Bolt	Stainless steel	M8x0.75p	
12	1	Dropout hanger	Alloy 6061	M10x1.0p	
11	1	Rear dropout R	Alloy 6061		A-F3523 69°
10	1	Rear dropout L	Alloy 6061		
09	4	Bottom bracket	Alloy 6061	M5x0.8p	
08	1	Top tube	Alloy 6061	Ø 35x1.0x0.8x1.0x600	
07	1	Head tube	Alloy 6061	Ø 41x3.6x300	
06	1	Down tube	Alloy 6061	Ø 38.1x1.6x1.2x1.6x670	
05	1	Seat tube	Alloy 6061	Ø 34.9x2.25x1.6x700 HU1192	
04	2	Seat stay	Alloy 6061	Ø 19x0.8x220	
03	2	Chain stay	Alloy 6061	Ø 22.1x1.8x220	
02	1	Bridge (Seat stay)	Alloy 6061	Ø 25.1x1.8x220	Ø 25.1x1.8x220
01	1	Bracket	Alloy 6061	Ø 43x68	Ø 25.1x1.8x220