



O.S. = 45
 F.C. = 617.8
 H.C. = 382
 W.B. = 1022.3

- Note:** TIG Welded unless otherwise indicated.
- All parts must be fully filled brazing around.
 - Tolerance specifications of geometry and surface condition, see drawing 900.00.002, the drop-outs.
 - XX = Dimension must be between 77-100 mm.
 - Reaming after braze- and TIG welding.
 - All brazed parts must be fully brazed, overload of brass must be removed properly.
 - Polish 320/400.
 - Welding surface must be smooth without holes.
 - Frame's must be burr free.
 - All tube bending must be without ribbing groove.
 - Frame must be free from chips.

Pos.	Qty.	Description	Material	Dimensions	Remarks
13	2	Seatstay	Spiral	Ø 16x0.5x56SLF715560	
12	1	Dropout hanger	Stainless steel		
11	1	Rear dropout R	Stainless steel		
10	1	Rear dropout L	Stainless steel	2590-100605_PB	
09	2	Chain stay	Spiral	30x16x0.7x0.4 SLF1140V410	
08	1	Top tube	Spiral	Ø 28.6x0.7x0.45x0.7x50SLM15256	
07	1	Head tube	Cr-Moly	Ø 16.6xØ 42xØ 42.6xØ 42.6x126	
06	1	Down tube	Spiral	Ø 31.7x0.8x0.5x0.8x65x126058	
05	1	Seat tube	Spiral	Ø 28.6x0.5x0.38x0.65PT115620	
04	4	Bottle boss	Cr-Moly	M5	STA-8
03	2	Cable stopper	Cr-Moly	Ø 6.5	IS-G2AS
02	1	Bridge (Seatstay)	Cr-Moly	Ø 10.5xØ 6.2	E30
01	1	Bracket	Cr-Moly	Ø 59x68	KBBC-01

Colossi Cycling Ltd.
 Vermeerstraat 1
 NL-4462 ST Does Holland
 Phone ++31-113-270807, 270822
 Fax ++31-113-270821
 Email: hispeu@zeelandnet.nl