



O.S. = 75  
 F.C. = 662  
 H.C. = 405  
 W.B. = 1104

**Note :** TIG Welding unless otherwise indicated.  
 All parts must be fully smooth TIG welded around.  
 Tolerance specifications of geometry and surface condition, see drawing 900.00.002, the drop-outs.  
 ==XX== : Dimension must between 77-100 mm.  
 Reaming after braze- and TIG welding.  
 All brazed parts must be fully brazed, overload of brass must be removed properly.  
**Finish :** Polish 320/400.  
 Welding surface must be smooth without holes.  
 Frame's must be burr free.  
 All tube bending must be without ribbing groove.  
 Frame must be free from chips.

Pos.	Qty.	Description	Material	Dimensions	Remarks
19	1	Kickstand plate	Cr-Moly	50-60xM5x0.8P	
18	5	Cable stopper	Cr-Moly	Ø 6,5	JS-G2AS
17	1	Top Lug	Cr-Moly	Ø 36x Ø 31,8	F161 75°
16	1	Down Lug	Cr-Moly	Ø 36x Ø 34,9	F160 61°
15	11	Bottle bosses	Cr-Moly	M5x0.8P	STA-8
14	4	Eyelets	Cr-Moly	M5x0.8P	F25
13	1	Dropout hanger R	Cr-Moly		2481-C05
12	1	Dropout hanger L	Cr-Moly		2482-C05
11	1	Rear dropout R	Cr-Moly		C05
10	1	Rear dropout L	Cr-Moly		
09	1	Seat tube	Cr-Moly	Ø 31,8x0.9x600	
08	2	Seatstay	Cr-Moly	Ø 15x0.9x560	
07	2	Chain stay	Cr-Moly	Ø 31,8x0.9x600	
06	1	Toptube	Cr-Moly	Ø 31,8x0.9x600	HU1198
05	1	Downtube	Cr-Moly	Ø 34,9x0.9x600	
04	1	Headtube	Cr-Moly	Ø 36x1.1x180mm	HU1150
03	1	Pivot	Cr-Moly	Offset=8,5	PV06
02	1	Bridge(seatstay)	Cr-Moly	Ø 16x0.9xR67,5	HU1148
01	1	Bracket	Cr-Moly	Ø 39x68	KBBC-01

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